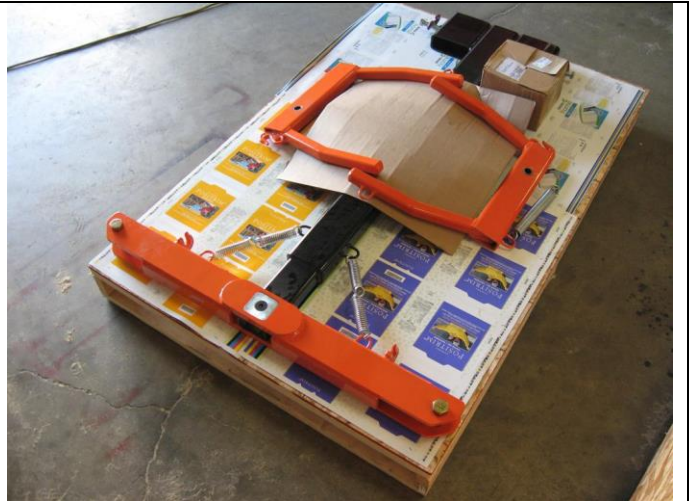


Customer Assembly Instructions For FLW2-67

1. Unpackage contents of pallet. Verify the following components are there:

- Main frame/boom
- Fork lock bolts with chain hooks installed in back pocket
- T-bar with king pin (pivot pin) and self-centering springs installed
- C-hooks (2) one with clamp spring installed
- C-hook bolts, 1" x 3 1/2" (2)
- Spring lock washers (2)
- C-hook disc washers (4)
- Ratchet strap set (2)



2. Lift the main frame with a forklift and secure the lock bolts to the fork.



3. Place a C-hook into the end pocket of the T-bar as shown. The C-hook chain grab hook should be facing the fork lift side of the T-bar.



4. Place a disc washer under the C-hook and one above the C-hook.



5. Using a C-hook bolt and spring lock washer, secure the C-hook in the T-bar. Make sure the disc washers are lined up properly so they are not cut by the bolt when it is inserted.



6. Hold the C-hook in place and apply several drops of high strength thread locker to the first few bolt threads. Place the bolt back into the C-hook and tighten it until the C-hook is snug. Back the bolt up just until the C-hook can rotate.



7. Open the quick link attached to the end of the clamp spring. Attach the link to the opposite C-hook spring loop. Tighten the coupling nut on the quick link.



8. The FLW2-67 is now ready to go to work! ***Always use safety straps on vehicle tires when transporting to insure safety to operator and equipment.***