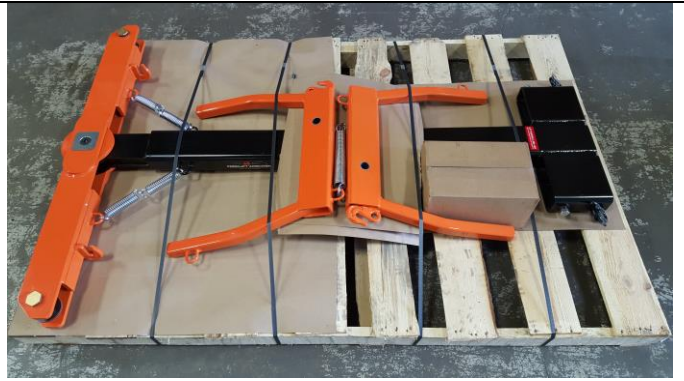


# Customer Assembly Instructions For FLW2-67

1. Unpackage contents of pallet. Verify the following components are there:

- Main frame/boom
- Fork lock bolts
- T-bar with king pin (pivot pin) and self-centering t-bar springs installed
- C-hooks (2) one with clamp spring installed
- C-hook bolts, 1" x 3 1/2" (2)
- Spring lock washers (2)
- C-hook disc washers (4)
- Ratchet strap set (2)



2. Loosen fork lock bolts before driving forks into pockets. Lift the main frame with a forklift and secure the lock bolts to the forks.



3. Place a C-hook into the end pocket of the T-bar as shown. The C-hook chain grab hook should be facing the fork lift side of the T-bar.



4. Place a disc washer under the C-hook and one above the C-hook.



5. Using a C-hook bolt and spring lock washer, secure the C-hook in the T-bar. Make sure the disc washers are lined up properly so they are not cut by the bolt when it is inserted.



6. Hold the C-hook in place. Place the bolt back into the C-hook and tighten it until the C-hook is snug. Back the bolt up just until the C-hook can rotate. Also take note that the hooks all towards the fork truck when they are installed.



7. Open the quick link attached to the end of the clamp spring. Attach the link to the opposite C-hook spring loop. Tighten the coupling nut on the quick link.



8. The FLW2-67 is now ready to go to work! ***Always use safety straps on vehicle tires when transporting to insure safety to operator and equipment.***